Movinord

Green certification

We use several transparent independent third party certification systems for our flooring products. We're also keen to include our products in the building rating systems for a sustainable environment.

It's good for Forbo because it helps us share our sustainability story and spot opportunities to improve.

And it's good for you because it shows that other environmental experts agree that our floors are among the most sustainable and high performance available.

The Nordic Swan, Blue Angel, Cradle-to-Cradle, BREEAM and Natureplus are just a few of the sustainable product labels that Forbo complies to.

Just visit www.forbo-flooring.co.uk/cbe to find out more.

BREEAM

 $[Building \ Research \ Establishment \ Environmental \ Assessment \\ Methodology]$

BREEAM is the world's most well-known environmental assessment for buildings. The table opposite shows the BREEAM ratings for our Flotex products. For a full list of all our BREEAM certified products, please visit www.forbo-flooring.co.uk/downloads

SKA

Ska rating is an environmental assessment method, benchmark and standard owned by RICS (Royal Institute of Chartered Surveyors). It's for use in non-domestic fit outs and is mainly used in the office and retail sectors

Many of Forbo's ranges contribute to the overall Ska rating of a fit out. The table opposite shows which of our Flotex products meet the best practice criteria for soft floor coverings in both the retail and office schemes.

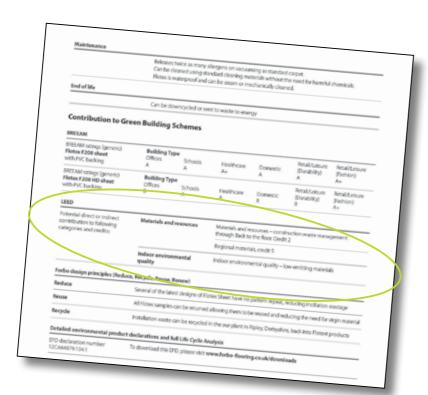
LEED

[Leadership in Energy and Environmental Design]

LEED is the most widely used environmental certification programme in the US, and is recognised internationally. This programme awards ratings based on the whole performance of a building, instead of individual products, such as flooring.

To find out more about our LEED ratings visit the downloads section of our web site and download the environmental product data sheet for the relevant product

www.forbo-flooring.co.uk/downloads



BREEAM

BREEAM ratings for Flotex							
Product Description	Building Type Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	
Flotex F50 – (Colour and Linear) Flotex tile with recycled backing	В	А	А	В	В	A+	
Flotex F200 – (Colour and Linear) sheet with PVC backing	А	А	A+	А	А	A+	
Flotex F200 HD – (Naturals, Vision and Sottsass) sheet with PVC backing	В	А	А	В	В	A+	

SKA

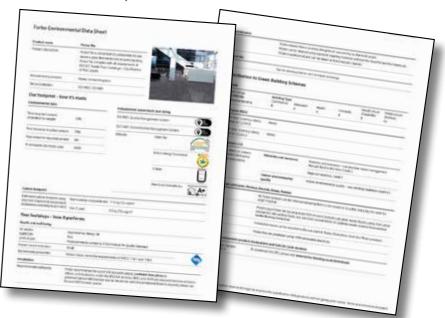
Ska Offices and retail schemes are used on fit-out projects large and small, both refurbishment and new build, and the scheme scores environmental good practice irrespective of the base building.

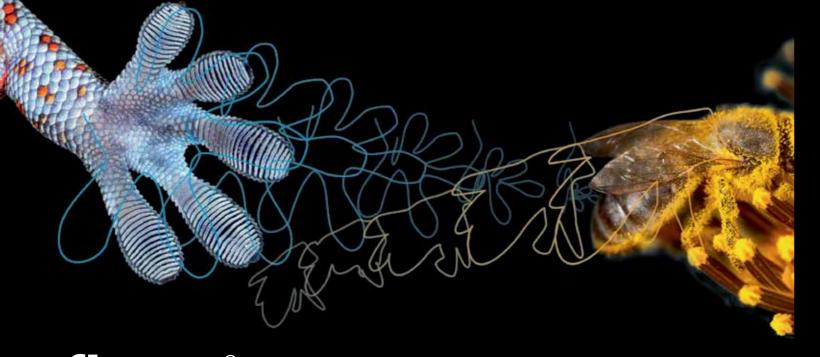
Many of our carpet tiles, Marmoleum, vinyl and entrance product ranges also meet the Ska criteria. Please visit **www.forbo-flooring.co.uk/ska** to find details of our full range of Ska compliant products.

M12 soft floor covering criteria (Ska Offices Vs.1.2 2013) M12 soft floor covering criteria (Ska Retail Vs.1.0 2012)

Ska ratings for Flotex			
Product	Meets Ska criteria		
Flotex colour and linear sheet	/		
Flotex colour and linear tile	1		
Flotex naturals, vision and sottsass	1		

For more detailed information on the sustainability profile of our products, please visit **www.forbo-flooring.co.uk/downloads** to download any of our Environmental data sheets.





flotex[®] bionic flooring performance combined with colour and flexibility

The term 'bionic' refers to features found in nature that are replicated in man-made products and processes. This transfer of technology from living fauna and flora helps to create optimised and highly efficient products. An example of this is the development of water and dirt repellent surfaces inspired by the way the leaves of the lotus flower dispel water.

The 70 million fibres per m² in Flotex provide a slip resistant surface in both wet and dry conditions similar to the way the feet of a gecko are covered with thousands of tiny hairs that allow them to climb without slipping. They also absorb sound making Flotex a quiet floor.

Flotex fibres are flexible and comfortable under foot and, just like moss and bamboo, their density, design and strength means they return to their original shape. Such strength creates durability and a surface which is exceptionally resistant to wear, especially from the likes of castor chairs.

Bees fly from one flower to the next collecting and releasing pollen when they need to, in the same way that Flotex traps the allergens in the tip of the nylon 6.6 fibres until easily releasing them on vacuuming. These properties mean that Flotex is currently the only textile floor covering to be approved by Allergy UK.*

Advanced printing technologies used in the production of Flotex replicate the rich, vibrant and precise colourations found in nature. This means you can evolve our product to create almost limitless design possibilities with digital printing using our Flotex Vision system.





Flotex is a floor covering that looks and feels like a carpet without any of the drawbacks of a textile floor covering. It has a smooth, velour like surface that is comfortable to walk on, warm underfoot with excellent slip resistant and acoustic properties.

Durable and comfortable

Discover the toughness and durability of Flotex which comes as a result of the 70 million nylon 6.6. fibres per square metre, while experiencing the quietness and comfort normally only associated with a carpet as a result of the impervious cushioned backing.





Quiet yet Hygienic

The nylon fibres not only ensure excellent sound absorption properties, they also capture allergens and fine dust from the air, all of which they effortlessly release to standard cleaning appliances. Flotex also provides protection against mould and odours while still delivering a comfortable and quiet environment.





Warm while washable

Simple every day vacuuming removes any dirt or dust trapped in the dense nylon surface and steam cleaning or deeper mechanical cleaning with minimal detergent can be used after heavy soiling. Regular cleaning restores Flotex to its original appearance and the wide array of colours and designs in which Flotex is offered, remain as vibrant and lively as the day the floor was installed.





Safe but sound absorbing

Flotex provides both low in-room impact noise performance (class A) as well as good impact sound reduction (<20dB), ensuring a quiet room and a quiet building. Flotex also meets the HSE wet and dry slip resistance classifications for use on flat surfaces and ramps. A non-fray construction avoids trip hazards while the pattern, texture and grip of the surface represents best practice of the Equality Act.

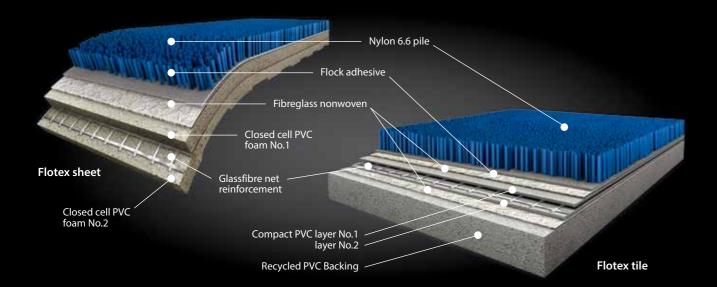




flotex® the high tech textile

- Straight Nylon 6.6 fibres (flock) capture fine dust and allergens which are easily released when vacuumed
- 70 million fibres per m² deliver an extremely durable and slip resistant surface
- Cushioned backing provides comfort and acoustic performance
- Impervious backing makes Flotex suitable for mechanical wet cleaning

- Double strength glass fibre reinforcement results in excellent dimensional stability
- Flotex sheet contains approximately 22% recycled content
- Flotex tile contains approximately 67% recycled content







The anti microbial Sanitized® treatment of Flotex ensures consistent protection against bacteria without degradation through cleaning or vacuuming. It also suppresses the growth of dust mite populations. Therefore Flotex has a positive impact on the lives of allergy sufferers as daily vacuuming removes twice as many allergens compared to conventional carpets. That is why Flotex carries Allergy UK's seal of approval.

flotex® a choice not a compromise

Flotex offers a completely different dimension in flooring as it combines all the hard wearing and durable characteristics of a resilient floor with the warmth and comfort of a textile floor covering. EN 1307, the European Standard which measures the performance of textile flooring, has recently annexed extra clauses to this standard to recognise that flocked floor coverings differ from textile flooring.

EN1307 annexe F – abrasion resistance

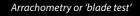
In this new standard, the pile surface of the flocked flooring is rubbed back and forth 1,000 times with a 2cm wide pointed metal blade loaded with a 2kg weight. The aim of the test is to establish the durability of the flocked flooring. At least 50% of the pile must be retained at the end of the test for the product to meet the standard's requirement. We test Flotex for 1,500 cycles and we achieve a much higher result than 50% of pile remaining.



Cleanability

Whether it's water soluble stains such as coffee, ketchup, coca cola, wine etc or greasy stains like butter, engine oil or permanent marker, all can be removed from Flotex.

Just visit www.forbo-flooring.co.uk/flotex and watch our 'Clean and Care' video to see how the floor below was quickly and simply cleaned to look just like a new floor.









How does Flotex compare to other textile floor coverings?

	Flotex	Loop pile carpet tile	Cut pile carpet tile	Needlefelt sheet
Durability	•••	•••	•	• •
Cleanability	•••	•	•	•
Ease of installation	• • • • (tile)	••••	•••	•
Hygienic and 'Allergy UK' approved	•••	-	-	-
Impermeability	● ● ● (sheet)	-	-	-
Repairs to damage	•••	••••	• •	-
Impact sound reduction	•••	••••	••••	•••
Underfoot comfort	• •	•••	••••	•

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the **flotex**[®] collection

Flotex Colour:

Three versatile and fresh designs make up the Flotex Colour collection: Metro, Calgary and Penang. Together they offer a range of 110 unique colourways, all available in sheet and tile and all complemented by 26 Artline borders. Flotex Colour ranges have no pattern repeats due to their Green Design.



Flotex Linear:

Represents a comprehensive choice of five linear designs in various colourways that complement commercial and educational environments, but also deliver playful effects for leisure, hospitality or retail spaces.



Flotex Naturals:

A special range of digitally printed flotex that delivers the appearance and texture of a real wood floor.



Flotex Vision:

An inspiring choice of over 500 digitally printed designs to suit every taste or requirement, right down to a 'colour on demand' option.



Flotex Sottsass:

This exclusive design collaboration between Forbo and Sottsass Association was borne out of the desire to work with an innovative flooring technology and its precision HD printing brings to life the avant-guard designs that clearly carry the Sottsass signature.



flotex[®]colour



flotex metro

flotex penang

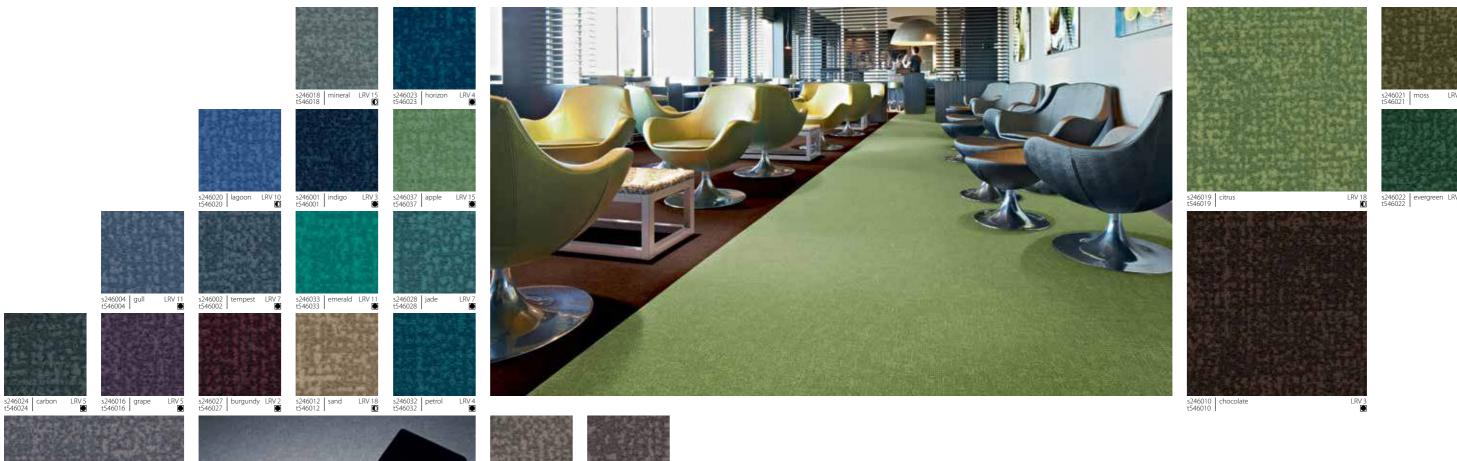
flotex calgary

flotex artline

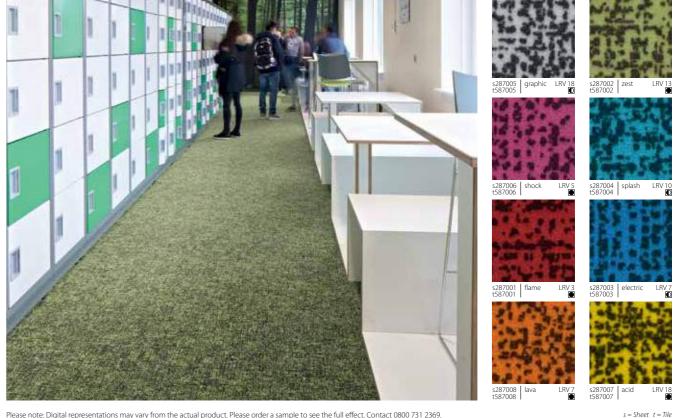
Calgary 1 5230030 spa

colour | linear | naturals | vision | sottsass





flotex[®] metro neon

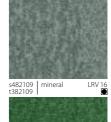


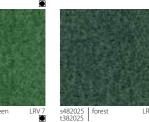
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



s482004 | mercury t382004 |



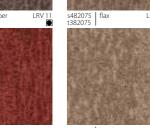




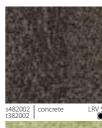


















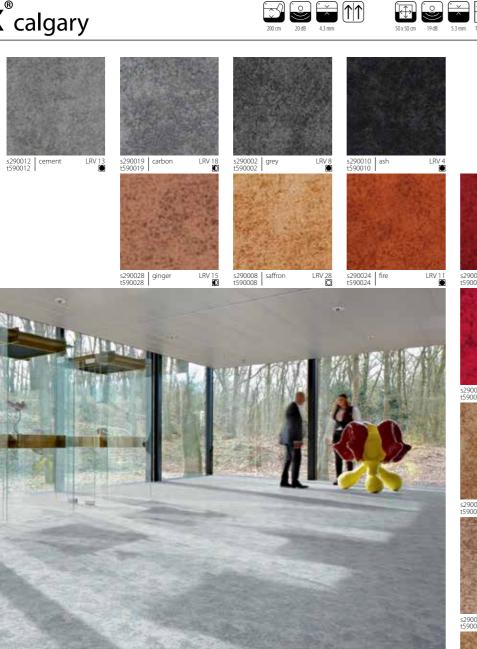




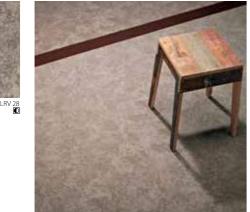
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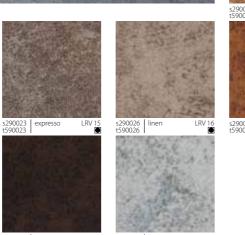
 $Please \ note: Digital \ representations \ may \ vary \ from \ the \ actual \ product. \ Please \ order \ a \ sample \ to \ see \ the \ full \ effect. \ Contact \ 0800 \ 731 \ 2369.$

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

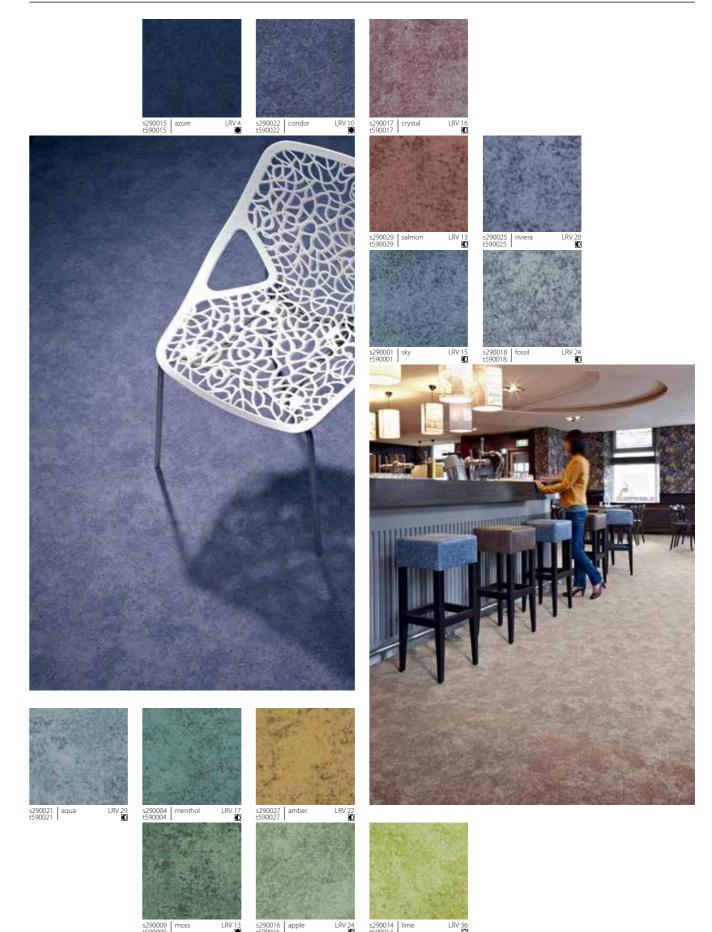












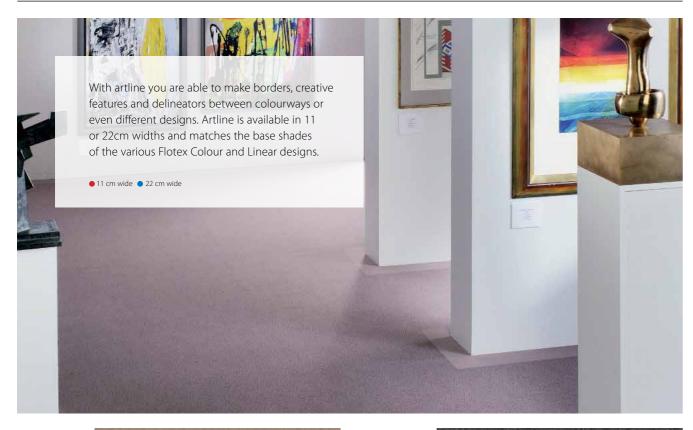
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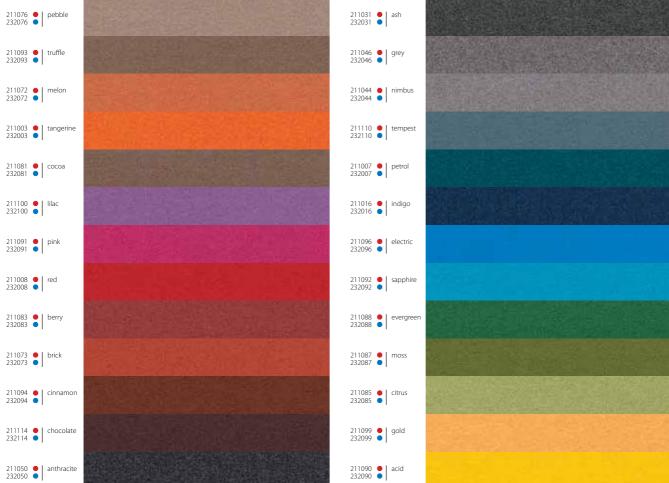
 $s = Sheet \ t = Tile$ Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

flotex[®] artline



colour | linear | naturals | vision | sottsass





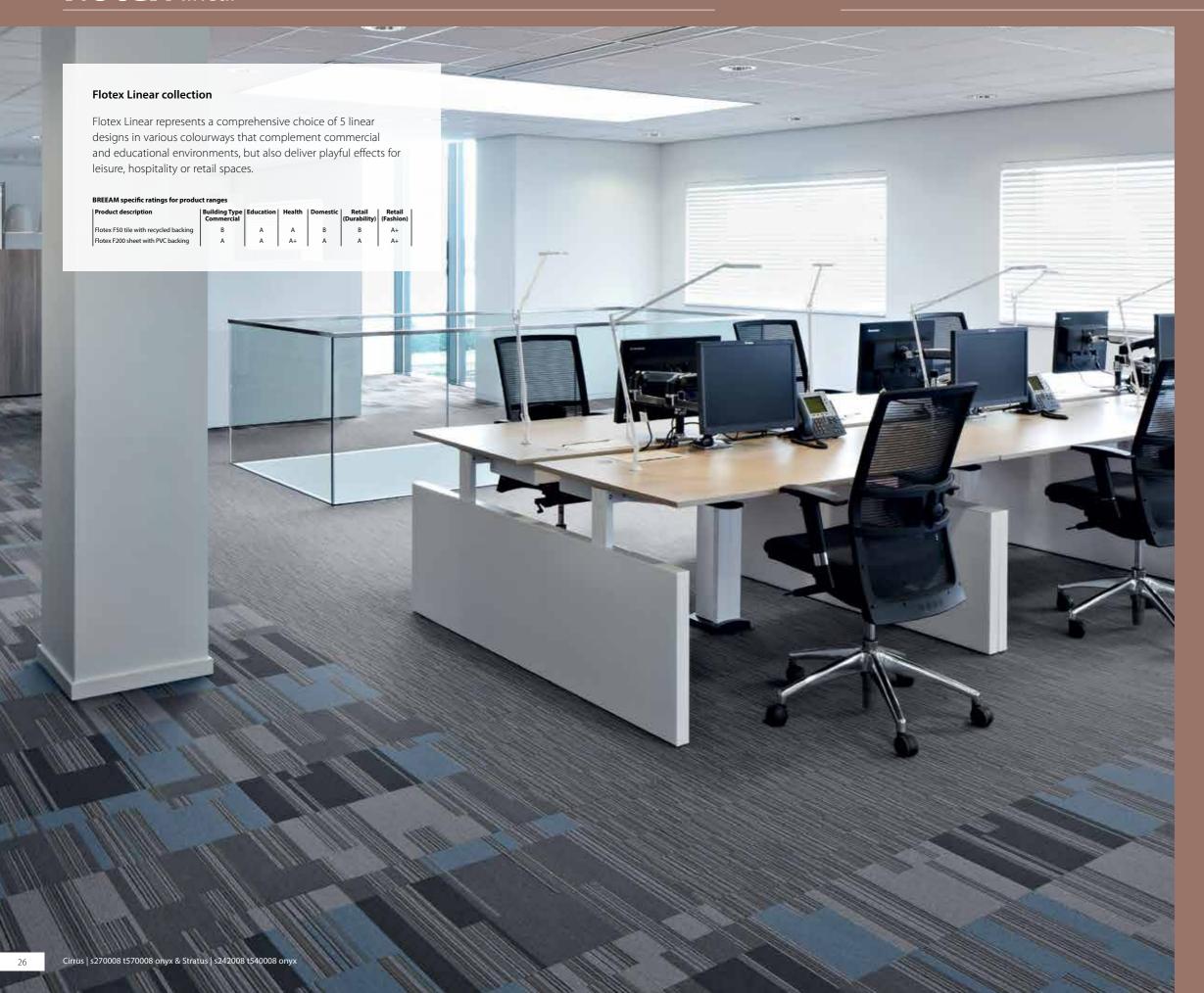
Flotex metro framed by 232050 | artline anthracite

246017 | berry

246027 | burgundy

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

flotex[®]linear

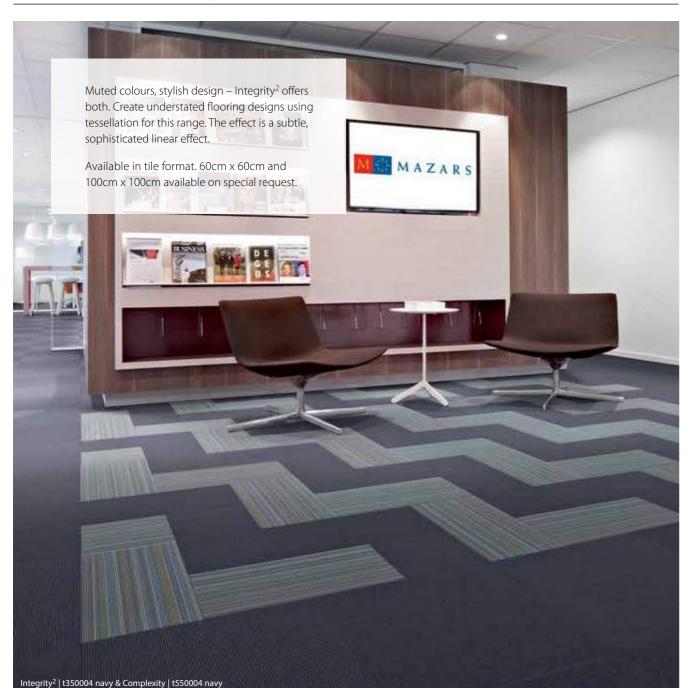


flotex[®] integrity²
flotex[®] complexity
flotex[®] pinstripe
flotex[®] cirrus
flotex[®] stratus

flotex[®] integrity²

t = Tile







colour | **linear** | naturals | vision | sottsass



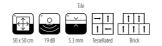


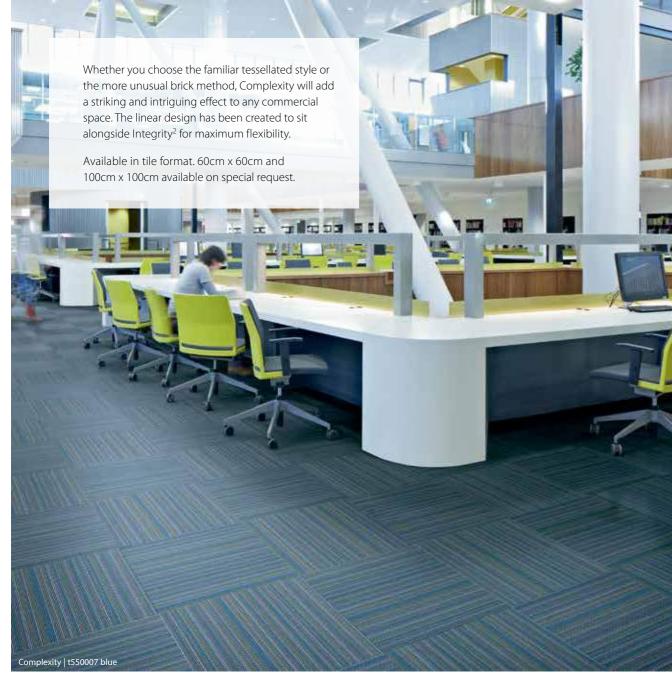


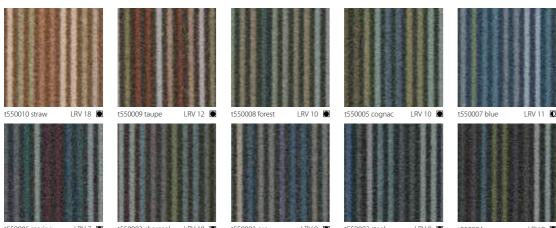
 $Please \ note: Digital \ representations \ may \ vary \ from \ the \ actual \ product. \ Please \ order \ a \ sample \ to \ see \ the \ full \ effect. \ Contact \ 0800 \ 731 \ 2369.$

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flotex complexity







t = Tile

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colour | **linear** | naturals | vision | sottsass

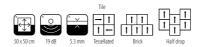


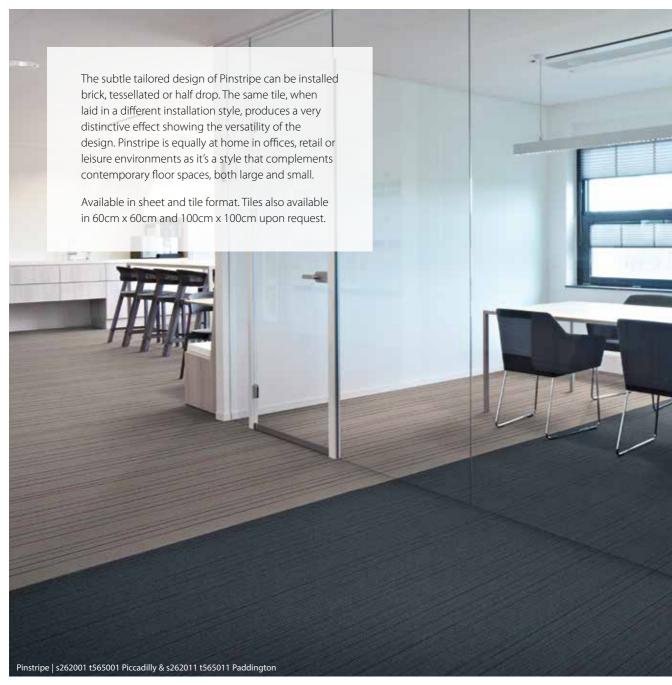


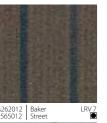


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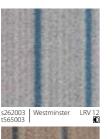




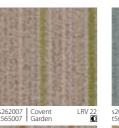


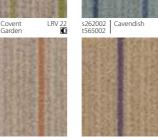
























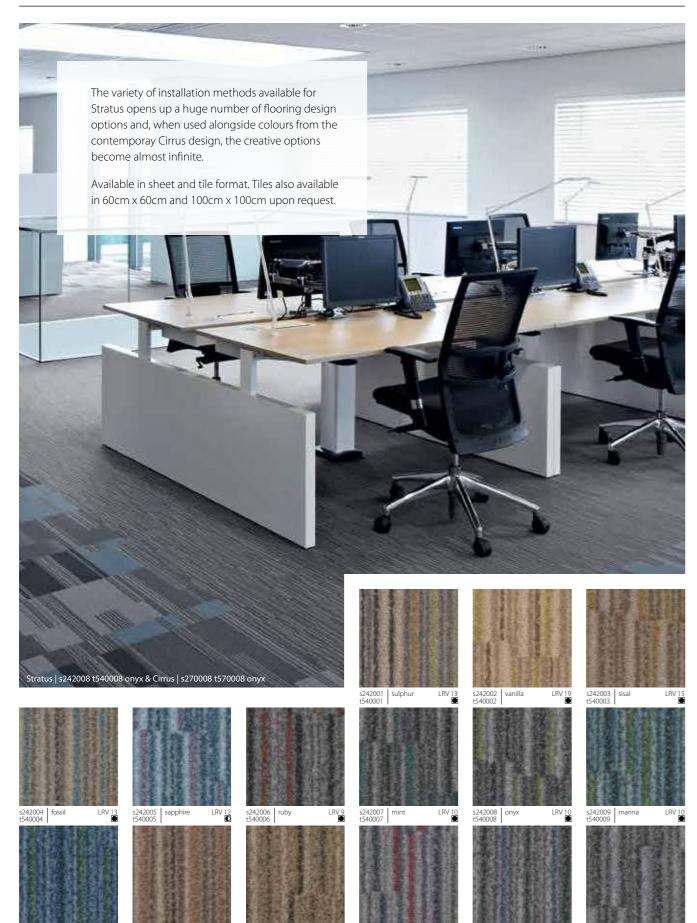
 $Please\ note: Digital\ representations\ may\ vary\ from\ the\ actual\ product.\ Please\ order\ a\ sample\ to\ see\ the\ full\ effect.\ Contact\ 0800\ 731\ 2369.$

colour | **linear** | naturals | vision | sottsass

flotex[®] stratus







LRV 11 s242013 lava t540013







Pattern repeat 35cm x 25cm





Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

LRV 11 s242014 eclipse t540014

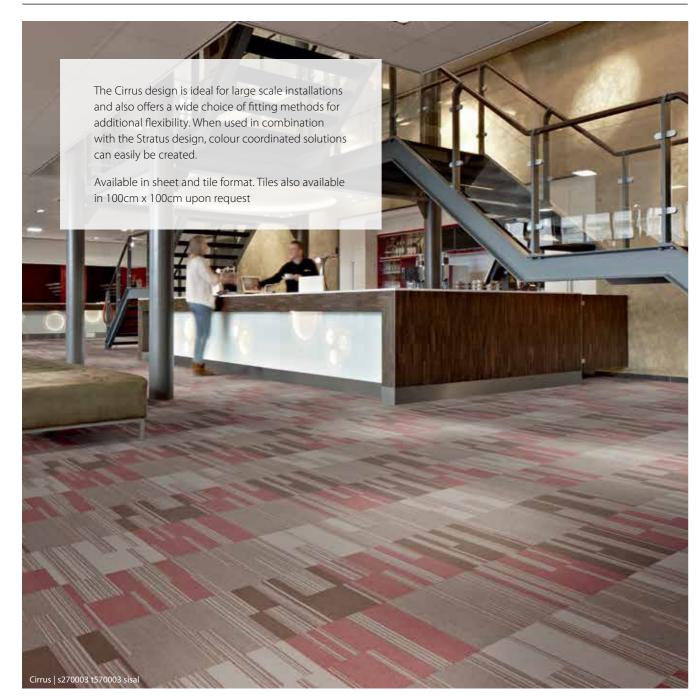
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

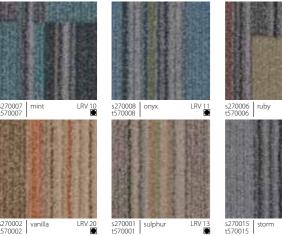
colour | **linear** | naturals | vision | sottsass

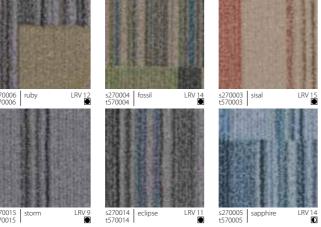
flotex[®]cirrus

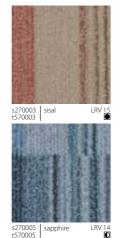


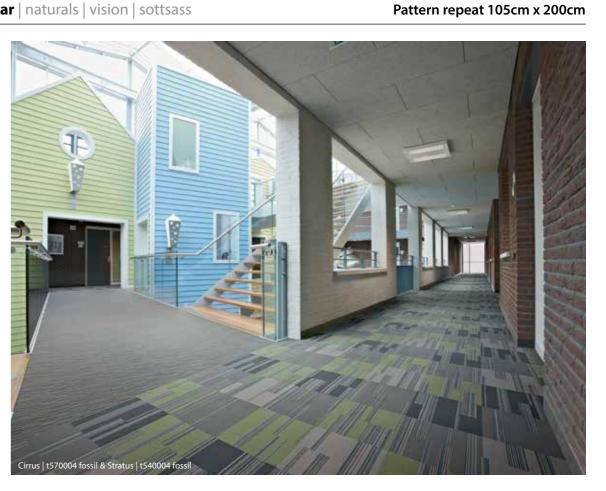










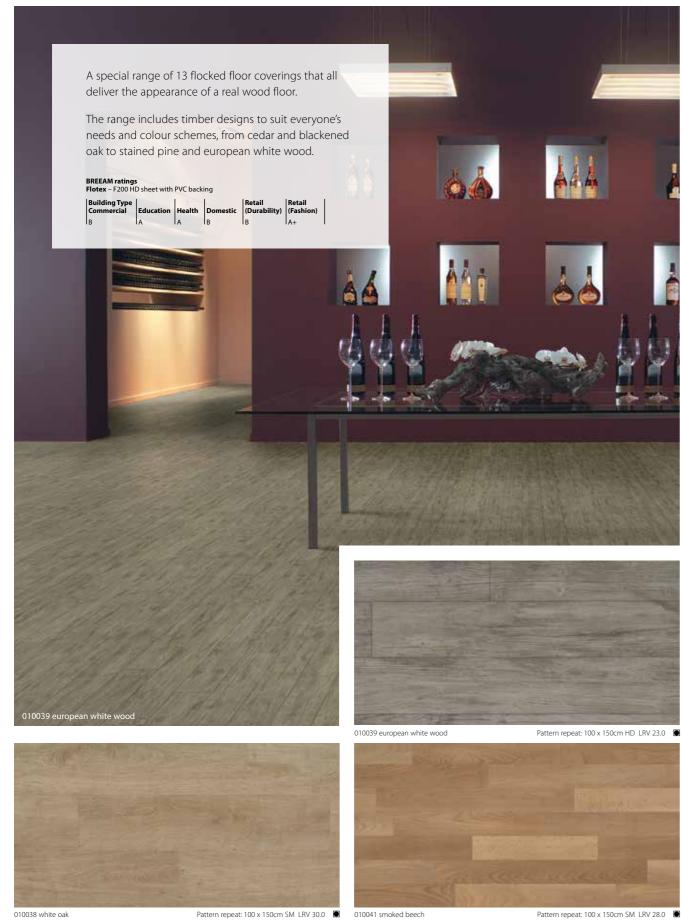


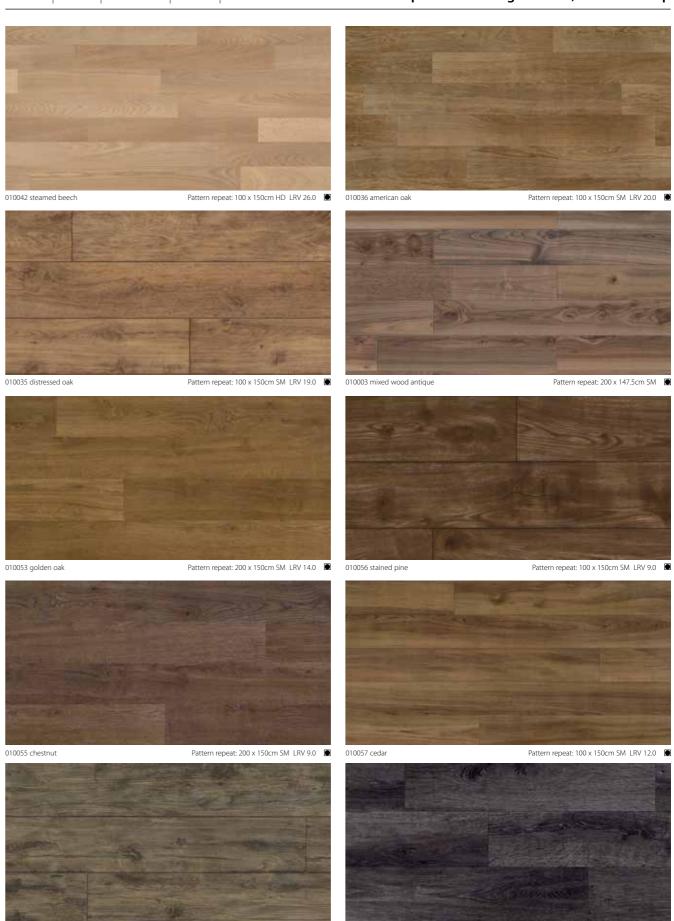












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Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Pattern repeat: 100 x 150cm HD LRV 12.0 💿 010037 blackened oak

Pattern repeat: 100 x 150cm SM LRV 7.0

The digital world of Flotex vision

With Flotex Vision, Forbo offers a unique collection of high definition digitally printed designs

As Flotex has 70 million fibres per square metre, it provides a matt high density substrate for printing, enabling vibrant designs and true to life visuals that can be produced in high level photographic resolutions. All colours, tones and hues are achievable with Flotex Vision.

Fantastic effects

Flotex Vision offers an infinite number of design options ranging from abstracts with an intricate colour spectrum to realistic images of natural materials such as grass, sand and water. Nature can be brought indoors by creating a pebble beach or a field of clover and 3D effects or "trompe l'oeil" designs can also be produced allowing stunning effects on the floor.

Endless design options

Flotex Vision is also well suited for patterns and designs that require a precise level of visual detail and high definition, effects that cannot easily be achieved through conventional print. The Flotex Vision collection contains over 500 individual designs, ranging from traditional to contemporary, including many with a wide choice of colourways.

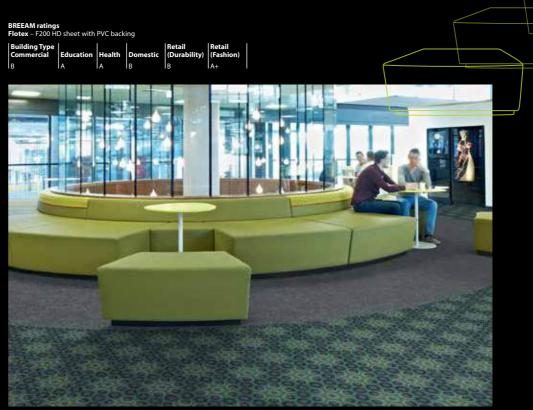
Colour your own or design your floor

Do you like a design but cannot find the colour you want, or do you want to match a design to your corporate colour scheme? Flotex Vision offers a large number of designs that can be recoloured by selecting the colours you want to use. If you have your own vision of what you want on the floor, we also offer a bespoke design service on request.

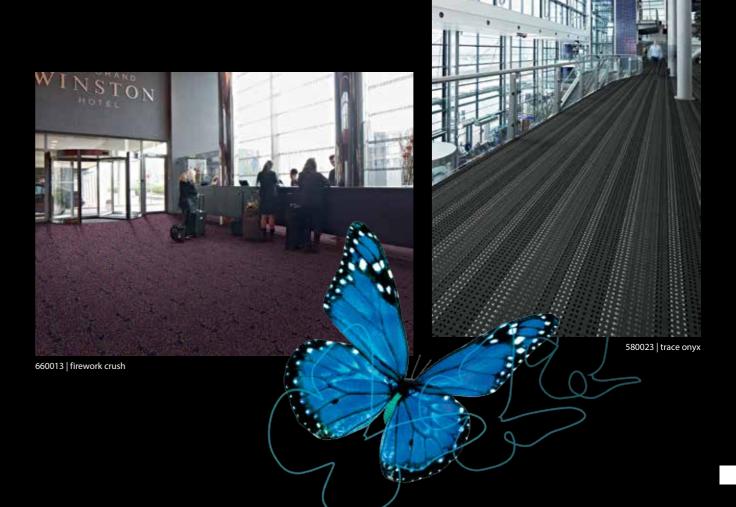
Just contact your local Forbo sales manager to find out more.



colour | linear | naturals | **vision** | sottsass



246007 | metro ash 810011 | orbit everglade



The Flotex vision digital library

With over 500 individual items to choose from, plus the option to create your own colourway of several of the designs, or even a completely bespoke design, a sample book is never able to capture all the options that are available. Therefore Flotex Vision is available in a flexible and 'always up-to-date' online digital library.

The designs in Flotex Vision fall into six broad categories, each of them representing a different design direction. New Flotex Vision designs will be regularly added to our on-line library which already contains over 500 different designs and colour ways.

The six design directions are as follows:



Floral

A selection of eight floral designs, ranging from abstract, graphic flower motives to romantic images of roses and butterflies. There are also flower designs that are ideal for children's nurseries. Each of the eight design types in this category is available in a variety of colourways.



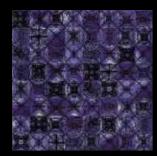
Linear

Eight line or stripe designs, each with their own characteristics, ranging from muted and sophisticated colourways to very complex and multi-colour.



Shape

A collection of organic shapes and motives delivering beautiful all-over patterns, including both contemporary and traditional designs.



Pattern

The intricate play of networks and patterns creates a textured, non-directional visual. Each design in this category is available in a number of colourways.



Image

This design category contains a wide variety of photographic images that have been transformed into interesting and unique floors. Grass, sand, water drops, buttons or street maps are just some of the possibilities amongst the wide range of images.



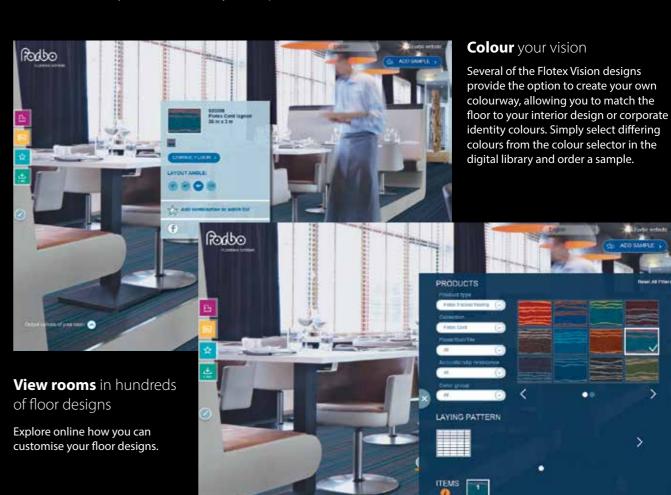
Naturals

This collection offers photorealistic images of natural materials such as wood, stone, ceramics or cork floors. The design technology creates amazingly realistic floors but with the added benefit of improved acoustics, slip resistance and reduced maintenance costs. The Naturals collection shown on page 36 represents our stocked range of wood designs.

Go online and discover over 500 designs for your floor

Find your design in 4 easy steps:

- 1. Access www.forbo-flooring.co.uk/flotexvision
- 2. Choose your main design entry in the library (1 out of 6 entry options)
- 3. Choose the collection you like
- 4. Choose the colour you like... and order your sample online



Create your own Flotex Vision design...

@ ZOOM

Cannot find what you like, or have a great idea for a floor? Upload your image or design request into the Flotex Vision digital Library and we will contact you to discuss your request. Flotex Vision floors come in any size or form, from the smallest 6m² room to a 50,000m² conference centre. Try Flotex Vision and let us colour your floor.

www.forbo-flooring.co.uk/flotexvision

flotex[®] sottsass



flotex®bacteria

flotex[®]terrazzo

flotex®wool

flotex[®]kasuri

At the crossroads of art, design and architecture, the work of Ettore Sottsass represents the birth of non-conformist Italian design, somewhere between the industrial and the experimental. A prominent figure in Italian design since the 1950's, this ingenious free thinker sought to explore every creative avenue with a non-conformist attitude that was both assuming and audacious.

Whether designer, architect, sculptor, artist or photographer, Ettore Sottsass has left his mark and his commitment in his global view of the environment and space, through his sculptures, jewellery, artwork, furniture, and industrial objects. Today, many designers and architects emulate his spiritual heritage, radical in its stance against functionalism.

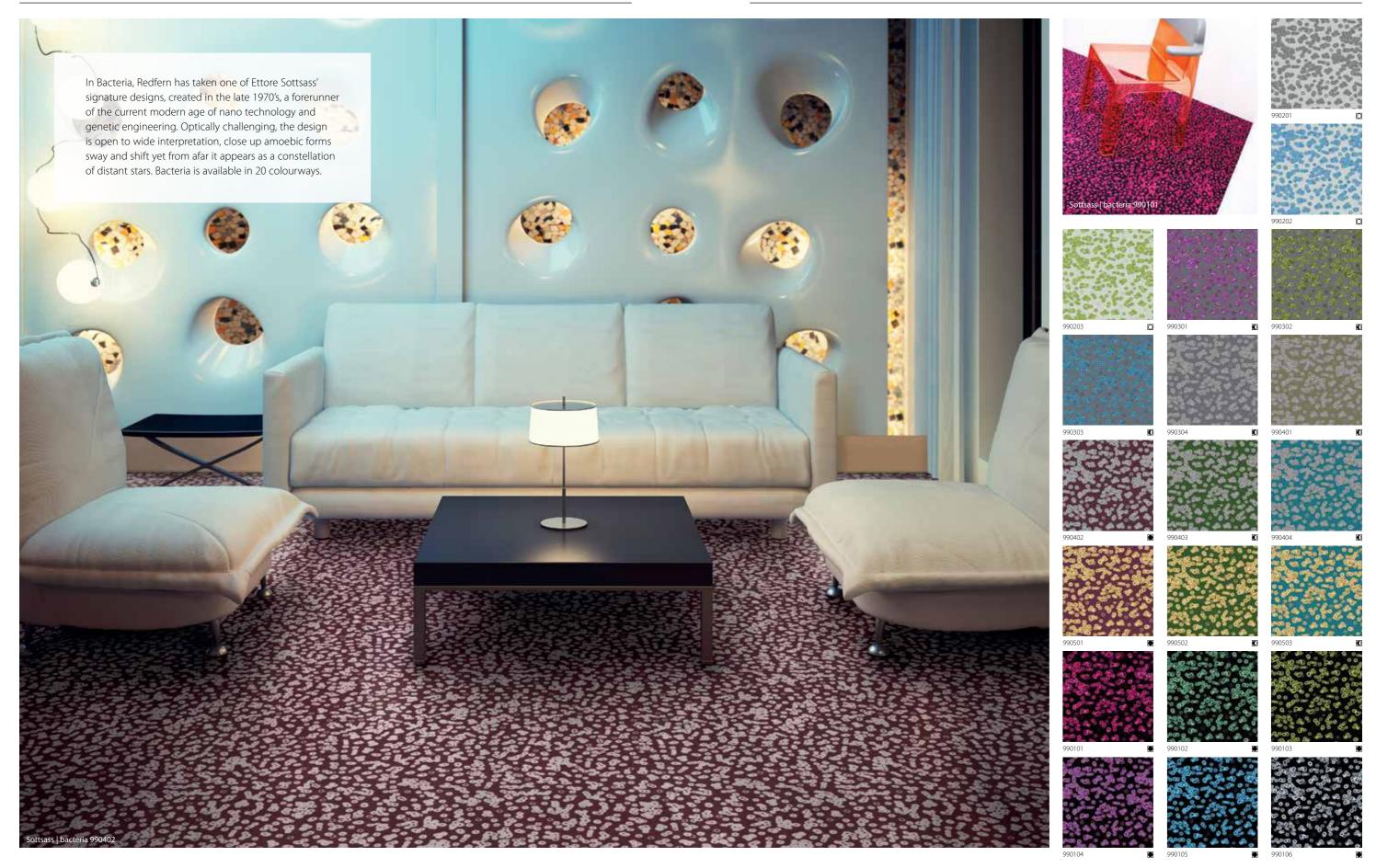
The exclusive design collaboration with Flotex was borne out of the desire to work with an innovative flooring technology and its precision HD printing brings to life the avant guard designs that clearly carry the Sottsass signature.

Christopher Redfern

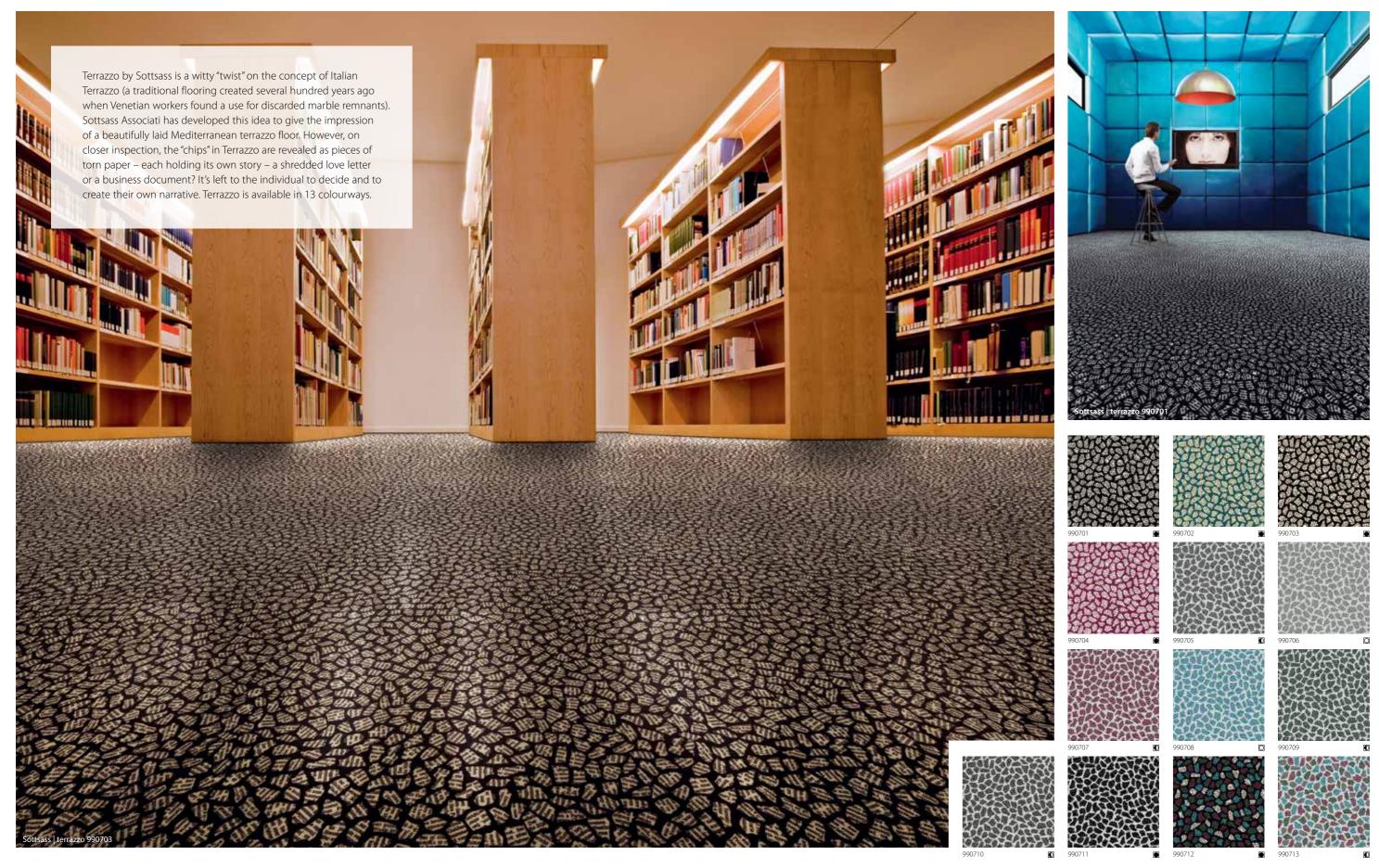
Head of the Sottsass Association with designer Ernest Mourmans, he has produced award winning articles for Alessi, Seiko and Cartier. In 1999 he founded his own architecture studio which specialises in interior architecture.

flotex[®]bacteria



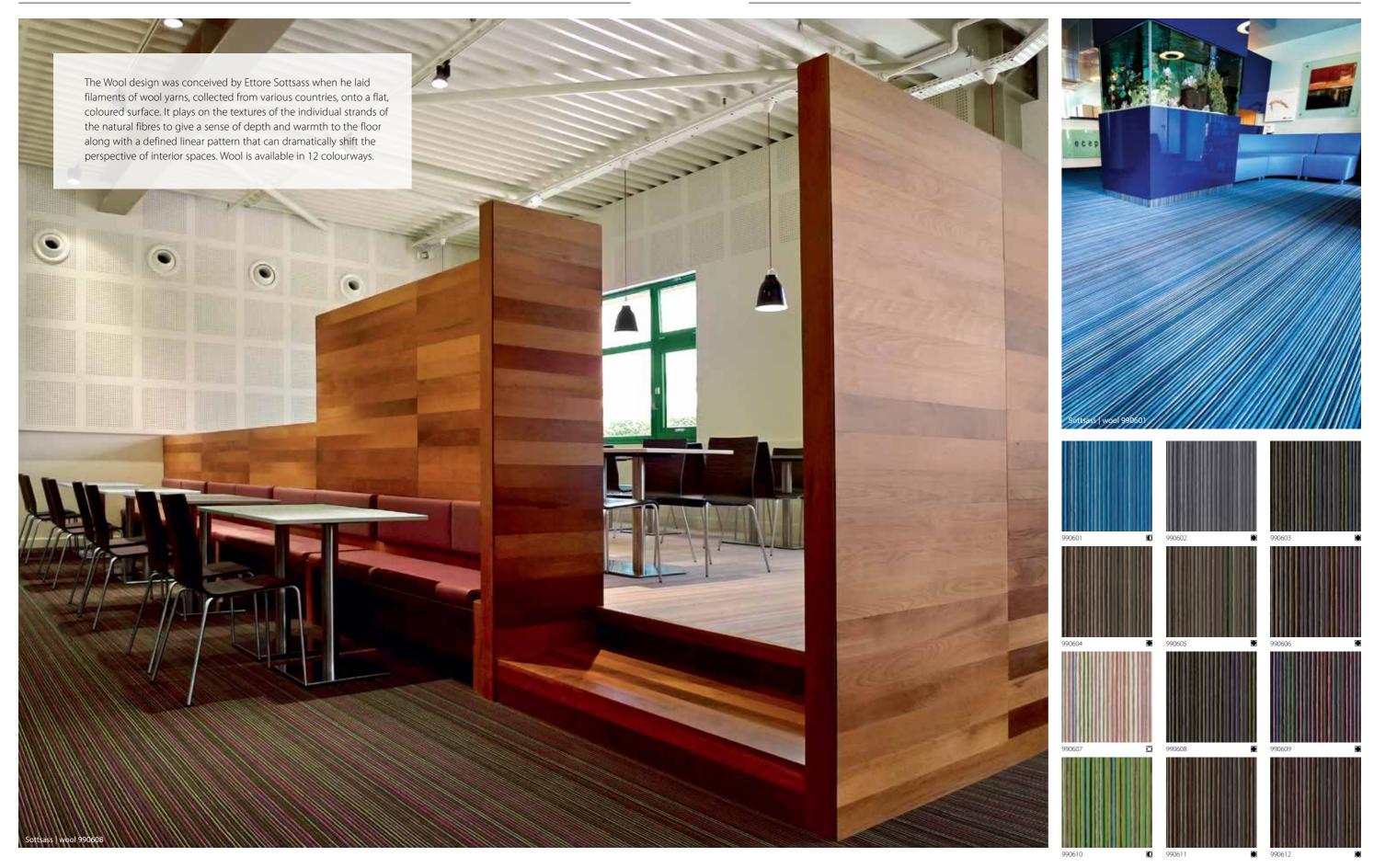


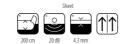


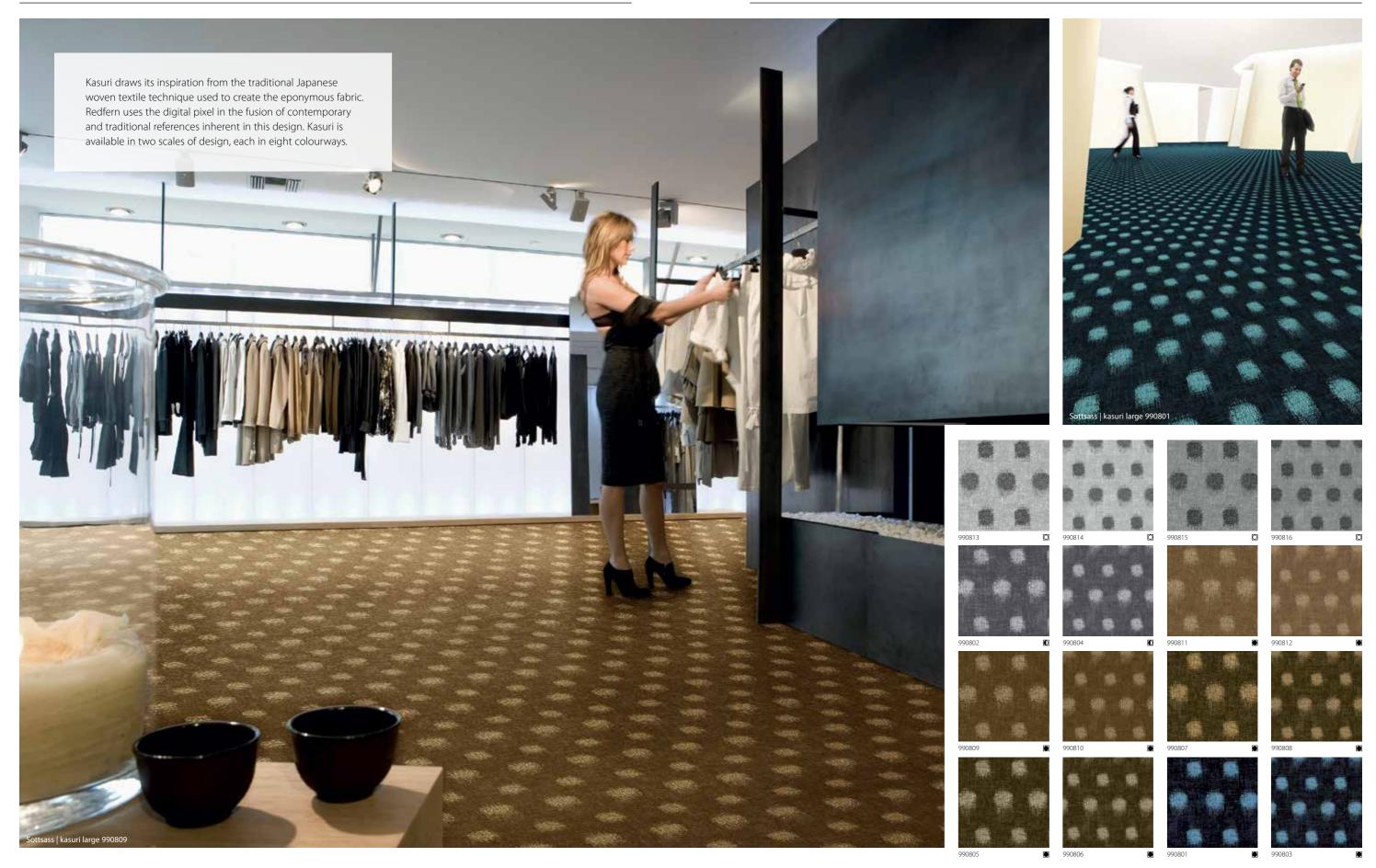


flotex[®]wool









Flotex and education

Educational establishments are places for both learning and recreation with many areas of the building having multiple uses. Libraries, classrooms, gymnasiums, dining rooms, corridors and reception areas may have differing flooring requirements but still need to provide integrated and co-ordinated flooring schemes. Flotex, alongside the full Forbo portfolio (see page 6) is able to deliver a wide diversity of product for all educational establishments, ranging from nurseries through to universities. With excellent acoustic properties, Allergy UK approval, slip resistant properties and proven cleanability, Flotex is an ideal flooring for educational establishments.





s287002 metro neon ze





550007 | complexity bl





...,

Clean air improves school results

Using Flotex in classrooms can have a positive impact on the lives of allergy sufferers as daily vacuuming removes twice as many allergens compared to conventional carpets. That's why Flotex carries Allergy UK's Seal of Approval.





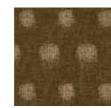
s482003 penang citrus



Flotex and retail

Branding is one of the key elements of being a successful retailer. Flotex and the Forbo product portfolio offers a diverse range of coordinated flooring solutions which allow for creative personalisation of a retail space. The non-fray construction of Flotex makes it ideal for logo designs and as Flotex tiles can be installed with tackifier, they provide the retailer with maximum flexibility for layout changes of the retail floor space. Some examples of possible combinations in this sector are shown here.













232050 artline anthracite



s246013 metro amber





s246003 metro melon



s246027 metro burgundy

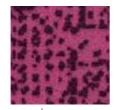
Stores, stores, stores...

Whether fashion, electronics, food, gifts, literature or department stores, there's a Forbo design to meet your needs.

Flotex and office

Office space varies widely in terms of size and use ranging from individual offices, open plan areas, meeting rooms, conference areas, receptions to office canteens and restaurants. The quality of the office environment can have a significant impact on the productivity and well-being of employees so it's important to choose finishes carefully. Flotex is approved by Allergy UK for the positive effect it has on the lives of allergy sufferers and the excellent acoustic properties make it ideal for larger or open plan offices. Flotex tiles are adhered with tackifier making them suitable for offices where frequent layout changes are required and, as the Flotex tile ranges are available in larger sizes up to 100cm x 100cm, it's a very flexible offering.

Some examples of how Flotex can be used in the office environment are shown here.



s287006 metro t587006



s246007 metro neon ash







s262011 pinstripe Paddington



s262001 pinstripe Picadilly





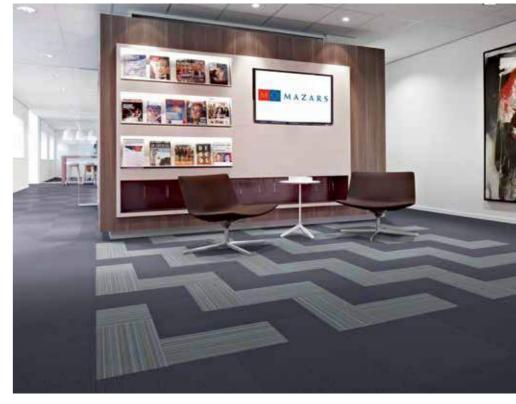




s242008 stratus onyx









t550004 | complexity navy

t350004 | integrity² navy

Easy installation with Flotex tiles

Tiles are the preferred flooring format in offices due the ease and speed of installation, storage, flexibility of design and the use of raised access floors. All the designs in the Flotex Colour and Linear ranges are available in tile format so you can choose which one suits you best.

Flotex and leisure & hospitality

Hotels, gyms, restaurants, conference rooms should make you feel welcome and reflect the unique identity of the venue or brand. Flotex offers a very broad colour palette and multiple formats making it ideal for creating a distinctive and individual flooring design yet retaining all the practical benefits of excellent acoustics, hygiene and cleanability.

Some examples of how Flotex can create striking combinations in this sector are shown below.



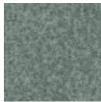




s290023 calgary expresso







s482009 penang mineral



s482020 penang shale









Atmosphere and Character with Flotex The perfect match for leisure and hospitality. The warmth

and acoustics of a textile floor covering with the cleanability of a resilient. Flotex is a choice, not a compromise.











Flotex and healthcare, aged care and assisted living





Healthcare institutions should be caring, tranquil environments. Colour and design can help to create comforting environments that aid the wellbeing of patients and softens the appearance of the clinical environment while still meeting all the required performance attributes, including cleanability and hygiene.

Some examples of how Flotex can be used in the health care sector are shown below.



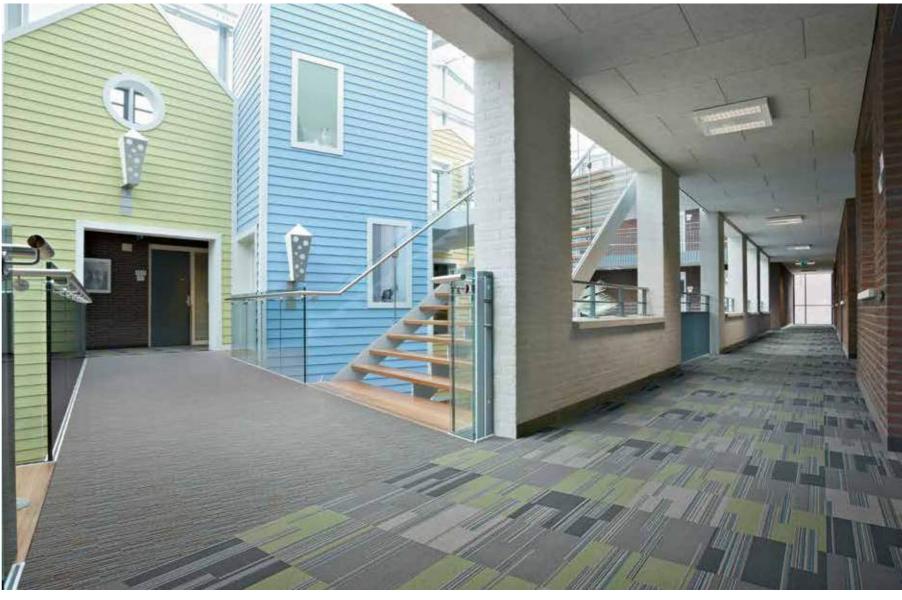


010036 | naturals american oak



s482037 t382037 penang grey









s482014 penang copper t382014 penang copper

A homely feel without any drawbacks

Being in a health care location requires a surrounding that feels as comfortable as possible so that it can contribute to a healing environment. In aged care and assisted living, the homely feel is key to create the right atmosphere for all residents.

flotex colour flotex linear

Technical specifications

Flotex sheet and tile meet the requirements of EN 1307

			sheet	tile			
	Total thickness	ISO 1765	4.3 mm	5.3 mm			
Ü	Commercial use	EN 685	Class 33 heavy	Class 33 heavy			
÷	Roll width		2.0 m	-			
	Roll length		30 m	-			
	Tile size		-	50 x 50 cm			
	Quantity of tiles per box		-	12 (3m²)			
550	Total weight	ISO 8543	1.8 kg/m²	4.5 kg/m²			
	Dimensional stability	ISO 2551 / EN 986	< 0.2%	< 0.2%			
	Abrasion resistance	EN 1307 annex F	> 1000 cycles	> 1000 cycles			
6	Castor chair continuous use	EN 985	r = ≥2.4 continuous use	r = ≥2.4 continuous use			
3	Light fastness	EN ISO 105-B02	≥ 6	≥6			
. 9	Slip resistance	UK SRG pendulum	Dry – very low slip risk Wet – low slip risk	Dry – very low slip risk Wet – low slip risk			
0	Acoustical	EN-ISO 717-2	Impact sound $\Delta Lw = 20 \text{ dB}$	Impact sound ΔLw = 19 dB			
(0)	Acoustical	ISO 354	Sound absorption = 0.10	Sound absorption = 0.10			
6	Water tightness	EN 1307 annex G	Pass	Pass			
Æ	Creating better environments						
7	Renewable electricity	Flotex is manufactured using 100	% electricity made from renewable source	es			
2	Recycled content	Flotex sheet contains approximately 22% recycled content by weight Flotex tiles contain approximately 67% recycled content by weight					
Podbo back to the file modes restrictions	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor					
	Ska	Flotex meets the Ska Rating criteria for M12 soft floor coverings in both office and retail schemes					
ιc	A LCA	LCA is a foundation for securing t					
	Flotex meets the requirements of EN 140 ²	1 1		€ EN 14041			
Bn	Reaction to fire	EN 13501	B _{ff} - s1	B _f -s1			
05	Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30			
7	Body voltage	ISO 6356	< 2 kV	< 2 kV			
	Thermal conductivity	ISO 8302	0.048 m ² K/W	0.040 m ² K/W			

Recommended adhesive

Our recommended adhesive for the Flotex collection is Eurosafe Special 540 or Eurostar Special 640.

Our recommend adhesive for Flotex tile installations is 542 Eurofix Tack Plus tackifier.

BREEAM specific ratings for product ranges

Product description	Building Type Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion
Flotex F50 tile with recycled backing	В	A	A	В	В	A+
Flotex F200 sheet with PVC backing	l a	A	A+	l a	l a	A+

flotex naturals flotex vision flotex sotts ass

Technical specifications

Flotex Naturals, Vision and Sottsass sheet meet the requirements of EN 1307

Total thickness	ISO 1765	4.3 mm					
Commercial use	EN 685	Class 33 heavy					
Roll width		2.0 m					
Roll length		30 m					
Total weight	ISO 8543	1.8 kg/m²					
Dimensional stability	ISO 2551 / EN 986	< 0.2%					
Abrasion resistance	EN 1307 annex F	> 1000 cycles					
Castor chair continuous use	EN 985	r = ≥2.4 continuous use					
Light fastness	EN ISO 105-B02	≥6					
Slip resistance	UK SRG pendulum	Dry – very low slip risk Wet – low slip risk					
Acoustical	EN-ISO 717-2	Impact sound $\Delta Lw = 20 \text{ dB}$					
Acoustical	ISO 354	Sound absorption = 0.10					
Water tightness	EN 1307 annex G	Pass	Pass				
Creating better environments							
Renewable electricity	Flotex is manufactured usi	ng 100% electricity made from renewable sources					
Recycled content	Flotex sheet contains appr	oximately 22% recycled content by weight					
Back to the Floor	Installation off cuts can be	collected and recycled via Back to the Floor					
Ska	Flotex meets the Ska Ratin	g criteria for M12 soft floor coverings in both office and retail schemes					
A LCA	LCA is a foundation for sec	uring the lowest environmental impact					
Flotex meets the requirements of EN 1	4041		EI				
Reaction to fire	EN 13501	B _n - s1					
Slip resistance	EN 13893	DS: ≥ 0.30					
Body voltage	ISO 6356	< 2 kV					
Thermal conductivity	ISO 8302	0.048 m² K/W					

Recommended adhesives

Our recommended adhesive for the Flotex collection is Eurosafe Special 540 or Eurostar Special 640.

BREEAM specific ratings for product ranges

Product description	Building Type Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	
Flotex F200 HD sheet with PVC backing	В	A	A	В	В	A+	l

04

Flotex usage classification

As with any product, colour and design influence the appearance retention of the floor. Likewise, Flotex is able to "hide" any soiling or dirt to a greater or lesser degree depending on the base colour and the visual design.

Using European (EN) approved testing methodology we have graded every item in the collection on its ability to 'hide' general dirt or staining that occurs during normal use depending on the application.

The result is a usage classification that can be referred to when taking into consideration such things as type and level of traffic in the chosen application area. The classification is shown alongside each colour and design in this brochure.



Superior appearance rating



Good appearance rating



Moderate appearance rating

Cleanable surface finish

When prescribed cleaning procedures are followed, Flotex outperforms any textile floor covering in appearance. Its smooth upright nylon 6.6 fibres allow dirt to be easily removed. No dry dirt is trapped by any loops or twists (as can happen with standard carpet) and the vacuum action reaches the very base of the pile, meaning that all dirt is removed.

The vinyl base combined with the nylon 6.6 flocked finish allows the floor covering to be fully cleaned with water and detergents. Steam cleaning or mechanical cleaning methods can also be applied resulting in cleaner floors. Flotex is therefore the only truly waterproof textile floor covering which enables the floor to be restored quickly and easily even after heavy soiling.





Vacuuming Flotex

Vacuuming conventional carpet

Forbo FloorCare method

Flotex sheet and tiles

The use of an effective entrance flooring system (for example Forbo Nuway and Coral ranges) can significantly reduce the volume of soiling reaching floor coverings and, together with a regular cleaning programme, will help retain optimum appearance.

Cleaning after installation



- Vacuum clean the floor using an upright vacuum cleaner with a mechanically powered brush to remove loose particulate soiling
- Most spills should respond to the use of clean warm water however, some spills may require the use of a neutral non-foaming carpet detergent
- · Rinse thoroughly and remove excess water
- · Allow the floor to dry before use

Regular cleaning



 Vacuum clean the floor using an upright vacuum cleaner with a mechanically powered brush

As part of regular cleaning, the use of one of the following mechanical carpet cleaning machine methods is recommended:

- Hot water extraction
- 3 in 1 machine
- Cylindrical counter rotating brush machine
- · Rinse floors thoroughly after cleaning with clean water
- Allow the floor to dry before use

Please note: only neutral non-foaming carpet detergents suitable for nylon fibres should be used. Do not use bleaching agents as these may damage the product and affect the colour.

For further cleaning information and advice please contact Forbo Flooring.

Design service



Plan design for Loughborough University, voted 'Installation of the Year' by a panel of experts.

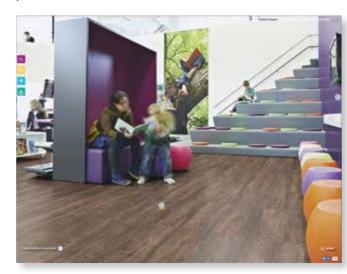
Plan design

Our in-house design team at Forbo can help bring your ideas to life with their free Plan Design Service. Whether you are taking inspiration from one particular product which needs to be carried through the plan, or whether you simply need to see your scheme in the flesh, we can create plan boards of your design complete with product samples. For areas that have specific requirements such as safety flooring or acoustic flooring, our team can offer help and advice on the best products to meet your needs, all designed to work with your visualisation.

For more information on this free service please contact our Design department on 01772 332 620.

Forbo room planner

Alternatively, our brand new room planner on the web site allows you to drop products from across our entire portfolio into a selection of room shots, giving you the freedom to visualise how your scheme will look.



For more information, please visit www.forbo-flooring.co.uk/roomplanner

The next step

For further information on any of the products in this brochure, please don't hesitate to contact us on the number below and we'll be pleased to send you additional literature and samples as required.

If you would like any further details on any product within the Forbo portfolio.



Please contact info.flooring.uk@forbo.com www.forbo-flooring.co.uk Tel: 0800 731 2369

Downloads and samples from www.forbo-flooring.co.uk

All the information you need, available at the click of a button, any time of the night or day, seven days a week, 365 days a year.

The downloads and samples section allows you to access the broad variety of literature we have available such as BIM models, product specifications, NBS Specifications, BRE ratings, Material Safety Datasheets, brochures and Cleaning & Installation information. Please visit www.forbo-flooring.co.uk/downloads

Samples can also be ordered via the web using the online sample basket or by calling **0800 731 2369**.



London EC1 showroom

Forbo's EC1 showroom is the ideal place to visit when you're looking for that 'perfect colour' or just want to see a wider range of products.

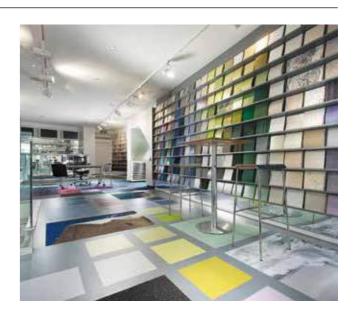
Our full portfolio of brands is on display including Tessera and Westbond carpet tiles, Marmoleum, project vinyl ranges, entrance systems and designs from our Flotex collection.

Why not pop in and enjoy some hospitality while looking at the products or discussing a project with one of our advisors.

We look forward to seeing you.

Visit our showroom: London EC1 Showroom 79 St John Street Clerkenwell London EC1M 4NR Tel: 0207 553 9300

Opening hours: Monday - Friday 9.00 am - 4.00 pm



The information in this brochure is correct at the time of going to press. Forbo Flooring UK Limited reserves the right to make changes to the specification and colour of its products from time to time and goods supplied may not conform exactly to those shown in this brochure. Collection updates and content may be updated quarterly.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

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